



# ***Twist-Lock® Edge Series***

Twist-Lock® Devices with Screwless Terminations





The F.D. Lawrence Electric Co.

[www.fdlawrence.com](http://www.fdlawrence.com)

# Twist-Lock® devices with screwless terminations

Hubbell's innovative, patented Twist-Lock® Edge series devices with screwless terminations are the fastest termination devices on the market. Strong steel springs continuously apply pressure to wires, ensuring a strong connection in the most abusive environments.

## AVAILABLE DEVICES



### RECEPTACLES

Available in 3, 4, and 5 wire configurations, these receptacles fit in standard depth boxes



### PLUGS

Cord mounted plugs include funneled wire entry to direct conductor strands as well as molded in leverage points for easy unwiring



### FLANGED INLETS

Designed with easy termination access in the back of the device with laser etched terminal markings for clear identification of correct wiring



Hubbell is the only North American electrical device manufacturer offering a screwless termination within a NEMA wiring device

## GET THE TWIST-LOCK EDGE



### On Speed

Improve your installation time by over 80%—technicians can terminate completely by hand without a torque driver



### On Safety

Consistent reliable connection; no exposed live metal on the receptacle



### On Durability

Wires stay tight for the long term, regardless of vibration, temperature cycling or strand relaxation



### On Reliability

Same great quality you have come to expect from Hubbell

*\*With this new termination method, NEC code 110.14(D) "Terminal connection torque" requiring the use of a torque driver to secure the terminations is no longer applicable.*





FOOD PROCESSING



ORIGINAL EQUIPMENT MANUFACTURING (OEM)



INDUSTRIAL MANUFACTURING



ENTERTAINMENT

## For every application

Applications subject to vibration or thermal cycling benefit from increased performance and productivity savings with Hubbell's Edge technology. Perfect for use in power distribution systems, for powering motor drives, or simply installing equipment on the production floor.



### OEMs

Save money with 80% reduction in installation time, while providing consistently reliable connections



### ELECTRICIANS

Terminate in just 11 seconds, no torque screwdriver required, with no exposed live metal



### ELECTRICAL CONTRACTORS

Ensure quick yet reliable installations, even in harsh environments

### CERTIFICATIONS



LISTED TO UL 498



VERIFIED TO  
FEDERAL SPECIFICATION  
W-C-596H

(Plugs and flanged inlets only)



CERTIFIED TO  
CSA C22.2 NO.42



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# Super fast connections for greater efficiency

For decades, installers have had to spend considerable time wiring each screw and torquing it down with a screwdriver or torque wrench, with the responsibility of measuring and ensuring the integrity of each connection. Even experienced installers needed well over a minute to terminate one device.

With the Twist-Lock Edge Screwless Termination system, simply insert the wire and press the plunger down. No tools are required. That connection is fool-proof and long lasting, with no special experience or skills needed to all but guarantee a high quality result. Any qualified installer regardless of level of training can guarantee a high quality result. Elapsed time? About 11 seconds!

## Labor savings, easy as:



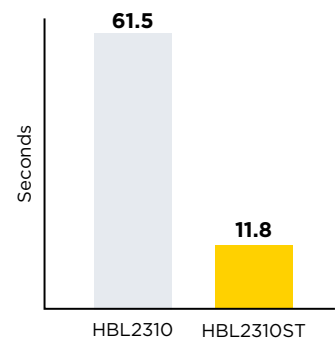
Simply move the plunger upwards to unwire



With this new termination method, NEC® code 110.14(D) "Terminal connection torque" requiring the use of a torque driver to secure the terminations is no longer applicable.

## Time study analysis

	Screw Terminated Device	Screwless Terminated Device
Example catalog number	<b>HBL2310</b>	<b>HBL2310ST</b>
	Seconds	Seconds
Time per pc	<b>61.5</b>	<b>11.8</b>



Seconds saved with  
Screwless Termination, per piece

**49.7**

Improve labor time  
on a repetitive, time  
consuming task by 80%!



# The highest reliability— even under constant vibration!

The terminations are tight from day one and stay tight, gripping hard to keep the power flowing even through high vibration environments that can steadily work wires loose and cause unscheduled downtime.

Wires secured with Hubbell Twist-Lock Edge screwless termination devices not only stay tight, they actually dig in and get tighter in the face of the relentless vibration from industrial equipment which constantly threatens the integrity of traditional connections.

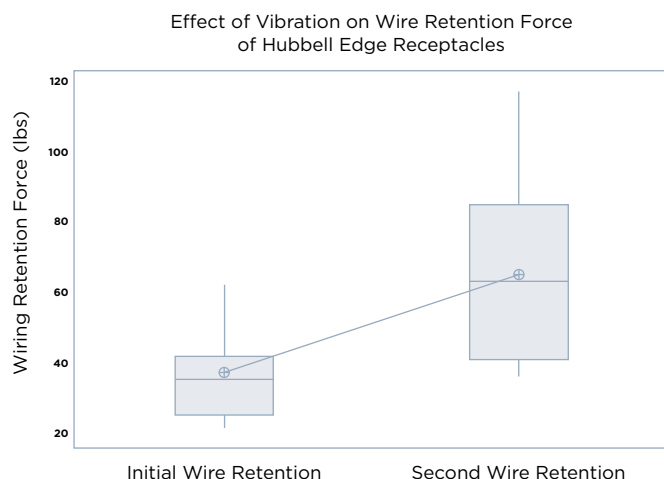
Throughout industry, vibration is generally expected to degrade, not improve, a product's performance in every instance. Not with Hubbell Twist-Lock Edge devices—tough environments just make them perform even better and even more reliably for our users.

Similar performance is also demonstrated in the face of related industrial threats such as temperature cycling and strand relaxation. No matter what the environment, with Twist-Lock Edge devices you won't have to go back and retighten—just install once and you're all set.



## Vibration performance

25%-60% higher retention

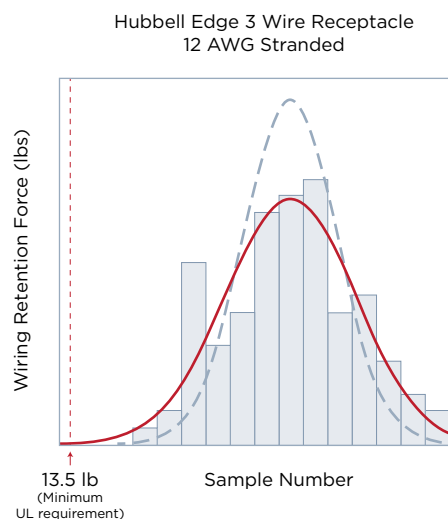


Upon installation, a 10 AWG THHN stranded wire required 40 lbs of force to disengage.

After exposure to vibration per the UL standard, 65 lbs of force were required to disengage the wire.

## Wire retention

13.5 lb UL minimum requirement



When compared to the minimum UL requirement for wire retention, Twist-Lock Edge screwless termination offers superior strength.



# Plugs and flanged inlets

4 and 5 wire plugs and flanged inlets will bring enormous benefits to more users than ever before—such as OEMs and machine manufacturers, maintenance and repair operations, builders and other professionals who must efficiently and cost-effectively install up to thousands of plugs every day.

## ORDERING INFORMATION

### Twist-Lock® Insulgrip® Plugs

Description	Poles/Wires	Rating	20 Amp	30 Amp
Spring termination locking plugs	3P/4W	125/250V	<b>HBL2411ST</b>	<b>HBL2711ST</b>
		3Ø 250V	<b>HBL2421ST</b>	<b>HBL2721ST</b>
		3Ø 480V	<b>HBL2431ST</b>	<b>HBL2731ST</b>
	4P/5W	3ØY 120/208V	<b>HBL2511ST</b>	<b>HBL2811ST</b>
		3ØY 277/480V	<b>HBL2521ST</b>	<b>HBL2821ST</b>



### Twist-Lock® Flanged Inlets

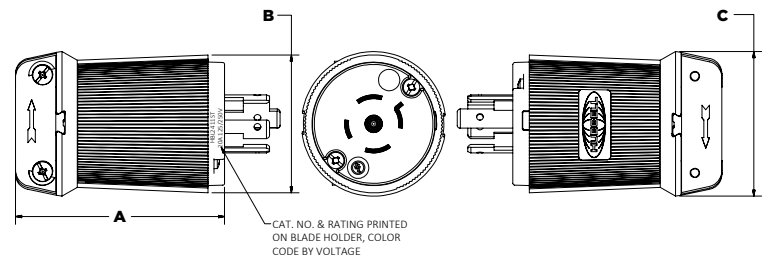
Description	Poles/Wires	Rating	20 Amp	30 Amp
Spring termination locking flanged inlets	3P/4W	125/250V	<b>HBL2415ST</b>	<b>HBL2715ST</b>
		3Ø 250V	<b>HBL2425ST</b>	<b>HBL2725ST</b>
		3Ø 480V	<b>HBL2435ST</b>	<b>HBL2735ST</b>
	4P/5W	3ØY 120/208V	<b>HBL2515ST</b>	<b>HBL2815ST</b>
		3ØY 277/480V	<b>HBL2525ST</b>	<b>HBL2825ST</b>



## SPECIFICATIONS

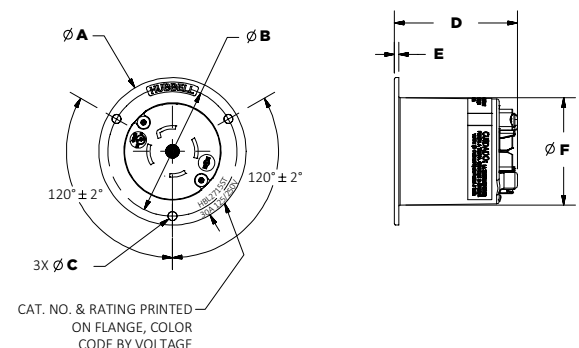
### Product Dimensions Inches (mm)

Catalog Number	Amps	A	B	C
<b>HBL2411ST</b>	20A	3.38" (85.7)	2.22" (56.5)	2.33" (59.2)
<b>HBL2421ST</b>				
<b>HBL2431ST</b>				
<b>HBL2511ST</b>				
<b>HBL2521ST</b>				
<b>HBL2711ST</b>	30A	3.38" (85.7)	2.22" (56.5)	2.33" (59.2)
<b>HBL2721ST</b>				
<b>HBL2731ST</b>				
<b>HBL2811ST</b>				
<b>HBL2821ST</b>				



### Product Dimensions Inches (mm)

Catalog Number	Amps	A	B	C	D	E	F
<b>HBL2415ST</b>	20A	3.06" (77.8)	2.69" (68.2)	.186" (4.7)	2.47" (62.7)	.09" (2.4)	2.23" (56.6)
<b>HBL2425ST</b>							
<b>HBL2435ST</b>							
<b>HBL2515ST</b>	20A	3.06" (77.8)	2.69" (68.2)	.186" (4.7)	2.64" (67.0)	.09" (2.4)	2.23" (56.6)
<b>HBL2525ST</b>							
<b>HBL2715ST</b>	30A	3.06" (77.8)	2.69" (68.2)	.186" (4.7)	2.56" (65.0)	.09" (2.4)	2.23" (56.6)
<b>HBL2725ST</b>							
<b>HBL2735ST</b>							
<b>HBL2815ST</b>	30A	3.06" (77.8)	2.69" (68.2)	.186" (4.7)	2.64" (67.0)	.09" (2.4)	2.23" (56.6)
<b>HBL2825ST</b>							



## Certifications

cULus Listed by UL to UL498 and CSA C22.2 No. 42.  
Indoor Dry environment unless protected by additional means.  
Meets performance requirements of Federal Specification W-C-596












# Receptacles

3, 4, and 5 wire Twist-Lock Edge receptacles provide power for a variety of applications, including data center servers, entertainment power distribution, and industrial production equipment. OEMs that utilize these receptacles in their products instantly realize the time saves when wiring hundreds, if not thousands of these devices.

## ORDERING INFORMATION

### Twist-Lock® Single Receptacles

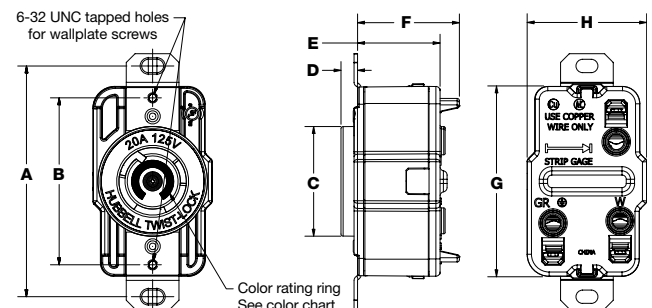
Description	Poles/Wires	Rating	20 Amp	30 Amp
Spring termination locking receptacles	2P/3W	 125V	<b>HBL2310ST</b>	<b>HBL2610ST</b>
		 250V	<b>HBL2320ST</b>	<b>HBL2620ST</b>
	3P/4W	 125/250V	<b>HBL2410ST</b>	<b>HBL2710ST</b>
		 3Ø 250V	<b>HBL2420ST</b>	<b>HBL2720ST</b>
		 3Ø 480V	<b>HBL2430ST</b>	<b>HBL2730ST</b>
	4P/5W	 3ØY 120/208V	<b>HBL2510ST</b>	<b>HBL2810ST</b>
		 3ØY 277/480V	<b>HBL2520ST</b>	<b>HBL2820ST</b>
	Removal bridge, for use with all Twist-Lock Edge Series receptacles			



## SPECIFICATIONS

### Product Dimensions Inches (mm)

Catalog Number	Amps	A	B	C	D	E	F	G	H
HBL2310ST	20A	3.28"	2.38"	1.56"	.24"	1.17"	1.45"	2.77"	1.70"
HBL2320ST									
HBL2410ST									
HBL2420ST									
HBL2430ST									
HBL2510ST									
HBL2520ST									
HBL2610ST	30A	3.28"	2.38"	1.56"	.24"	1.26"	1.53"	2.77"	1.70"
HBL2620ST									
HBL2710ST									
HBL2720ST									
HBL2730ST									
HBL2810ST									
HBL2820ST									



## Certifications

cULus Listed by UL to UL498 and CSA C22.2 No. 42.  
Indoor Dry environment unless protected by additional means.





## Twist-Lock® Devices with Screwless Terminations



### ONLINE RESOURCES

The Hubbell Wiring Device-Kellems website offers the fast and convenient information through our online catalog, technical support, videos and more. Visit [www.hubbell.com/wiringdevice-kellems](http://www.hubbell.com/wiringdevice-kellems).



ONLINE RESOURCES



VIDEO

### CONTACT US

Count on Hubbell Wiring Device-Kellems for the most reliable and innovative wiring device product line in North America.



[custserv@hubbell.com](mailto:custserv@hubbell.com)



(800) 288-6000



Find your local representative at [www.hubbell.com/wiringdevice-kellems](http://www.hubbell.com/wiringdevice-kellems)

### LITERATURE SUPPORT

Hubbell offers an extensive literature library for product support. Downloadable PDFs are available online.



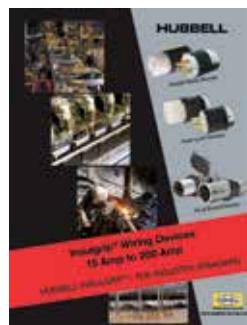
Full Line Catalog



Safety Guide



Entertainment Guide



Insulgrip® Wiring Devices



Slide Selectors

Twist-Lock®  
Devices

Kellems®  
Mesh Grips